



NOTE: Removal steps in this procedure may contain installation details.

1.



NOTE: If installing a new module, it is necessary to upload the module configuration information to the scan tool prior to removing the module. This information must be downloaded into the new module after installation.

Using a diagnostic scan tool, begin the PMI process for the ACM following the onscreen instructions.

2.

Remove the FCIM. Refer to: Front Controls Interface Module (FCIM) .

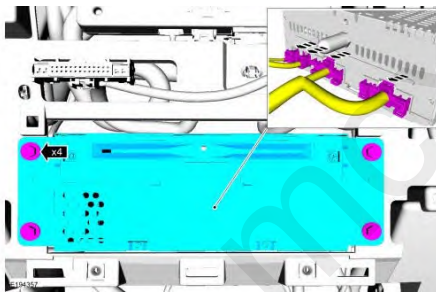
3.

Remove the bolts and the ACM.

Disconnect the electrical connectors.

Torque

: 22 lb.in (2.5 Nm)



REMOVAL AND INSTALLATION > AUDIO FRONT CONTROL MODULE (ACM) > INSTALLATION

1.

To install, reverse the removal procedure.

2.



NOTE: This step is only necessary if replacing the component.